Stack - 2023 (Quarterly)

Permit: 0154 / Due Date: January 31, 2023

035 - Cement kiln, preheater, precalciner, coal mill, raw mill, clinker cooler, homogenization silo extract (57-AIF-01 & 53-AIF-01)							
Hydrogen Chloride							
Test Dates:	Nov 22, 2022	Nov 23, 2022	Nov 23, 2022				
Test Results:	95.1000 mg/m3	< 35.6000 mg/m3	< 18.0000 mg/m3				
Average of Test Results:	49.567 mg/m3						
Contaminant Permit Limit:	50.0000 mg/m3						
Test Result Comments:	Nov. 22 being raw mill down.						
Flow Results:	5004.000 m3/min	5897.000 m3/min	6025.000 m3/min				
Average of Flow Results:	5642 m3/min						
Permitted Flow Limit:	6200.00 m3/min						
Flow Result Comments:							
Particulate Matter							
Test Dates:	Nov 22, 2022	Nov 23, 2022	Nov 23, 2022	Dec 06, 2022			
Test Results:	136.0000 mg/m3	67.2000 mg/m3	79.3000 mg/m3	88.5000 mg/m3			
Average of Test Results:	92.75 mg/m3						
Contaminant Permit Limit:	25.0000 mg/m3						
Out of Compliance Explanation:	Nov. 22 and Dec. 06 are raw mill down day tests and Nov. 23 is raw mill up. The bags in the main baghouse started wearing off						
Plan of Action to Obtain Compliance:	The plant inspected the baghouse and replaced faulty bags immediately after receiving the compliance test report and retested the particulate matter. After receiving the second result, the plant further did isolation checks and replaced more bags. A retest is done in January.						
Test Result Comments:							
Flow Results:	5004.000 m3/min	5897.000 m3/min	6025.000 m3/min	5230.000 m3/min			
Average of Flow Results:	5539 m3/min						
Permitted Flow Limit:	6200.00 m3/min						
Flow Result Comments:							

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Test Dates: Nov 22, 2022 Nov 23, 2022 Nov 23, 2022 Occ 06, 2022 Test Results: < 1.4892 mg/m3 < 0.0347 mg/m3 < 0.0408 mg/m3 < 0.0419 mg/m3 < 0.0419 mg/m3 < 0.0408 mg/m3 < 0.0419 mg/m3 <	Trace Metals:Class I (Pb, Sb, Cu, Mn, V, Zn)							
Average of Test Results:	Test Dates:	Nov 22, 2022	Nov 23, 2022	Nov 23, 2022	Dec 06, 2022			
Contaminant Permit Limit: 1.5000 mg/m3 Test Result Comments: Nov. 22 and Dec. 06 being raw mill down Flow Results: 5004.000 m3/min \$897.000 m3/min \$025.000 m3/min \$230.000 m3/min \$020.000 m3/min Average of Flow Results: 5539 m3/min Flow Result Comments: Dec 06, 2022 Poc 10, 2022 Poc 10, 2022 Poc 10, 2022 Poc 10, 2022 </th <th>Test Results:</th> <th>< 1.4892 mg/m3</th> <th>< 0.0347 mg/m3</th> <th>< 0.0408 mg/m3</th> <th>< 0.0419 mg/m3</th>	Test Results:	< 1.4892 mg/m3	< 0.0347 mg/m3	< 0.0408 mg/m3	< 0.0419 mg/m3			
Test Result Comments: Nov. 22 and Dec. □ being raw mill down Flow Results: 5004.000 m3/min 5897.000 m3/min 6025.000 m3/min 5230.000 m3/min Average of Flow Results: Flow Result Comments: Flow Result Comments: Trace Metals:Class II (As, Cr, Co, Ni, Se, Te) Test Dates: Nov 22, 2022 Nov 23, 2022 Dec 06, 2022 Colspan="5">Dec 06, 2022 Dec 06, 2022 Nov. 22 and Dec 06, 2022								

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